

100-M 20

100 Line Basecoat Variant Interior



A brand of BASF –
We create chemistry

Application: Variant for Interior finish



Paint System

Please see Glasurit Know How module "INTERIOR COLOR PROCESS – 100 Line".

100:10:50



Mixing Ratio

100 % by weight

100 Line Solids or Metallics with low effect content (incl. 100-M 20 acc. to mixing formula)



Hardener

10 % by weight

100-IC 550



Reducer

50 % by weight

100-IC 660

Stir IMMEDIATELY after adding 100-IC 550 Interior additive and 100-IC 660 Interior reducer.

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

Nozzle size

1.3-1.4

Number of spraycoats

1 full coat + 1 "Finish coat" applied wet-on-wet

Flash-off at 20°C min

5 min flash-off after the "Finish coat"

Film thickness µm

10-15

Application Remark

Spraying pressure = inlet pressure
The setup depends on the spray gun supplier, please refer to the Glasurit Know How module "BASIC KNOWLEDGE – BODYSHOP EQUIPMENT" for detailed information.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)249: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

100-M 20

100 Line Basecoat Variant Interior



A brand of BASF –
We create chemistry



Drying at 60 °C

20 min after flash-off

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)249: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.