

100-M 20

100 Line Basecoat Variant Interior



A brand of BASF –
We create chemistry

Application: Variant for Interior finish



Paint System

Please see Glasurit Know How module "INTERIOR COLOR PROCESS – 100 Line".

100:10:50



Mixing Ratio

100 % by weight

100-M 10, -M 10X, -M 20, -M 20X
Solids or Metallic (according to mixing formula)



Hardener

10 % by weight

100-IC 550
Stir IMMEDIATELY after adding!



Reducer

50 % by weight

100-IC 660
Stir IMMEDIATELY after adding!



Spray viscosity at 20°C

DIN 4:

Potlife at 20°C

2 h

Application:



**Compliant gravity-feed
spray gun**



HVLP spray gun

Application pressure bar

2

Nozzle size

1.3-1.4

Number of spray coats

1 full coat + 1 "Finish coat" applied wet-on-wet

Flash off at 20°C min

5 min flash-off after the "Finish coat"

Film thickness µm

10-15

Application Remark

The setup depends on the spray gun supplier, please refer to the Glasurit Know How module "BASIC KNOWLEDGE – BODYSHOP EQUIPMENT" for detailed information.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)249: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

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Drying at 60°C

20 min after flash off

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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