

22-1250M

HS 2K Topcoat Variant with 929-31, -33, -34



A brand of BASF –
We create chemistry

- Application:** Mat direct gloss HS solid-colour topcoat
- Key Features:** High solids content; efficient; outstanding weathering resistance, yellowing resistance and hardness; very good curing; very good build
- Remarks:**
- Select hardener according to ambient temperature and size of object to be painted.
 - Also for use on plastics, without the need to add Glasurit 522-111 Softface Additive.
 - Do not mix with 522-M 0 and 522-MC 35 Mixing Clear or 22 VOC MC600.

2:1+10 %



Mixing Ratio

100 % by volume 22-1250M



Hardener

50 % by volume 929-31, -33, -34



Reducer

10 % by volume 352-91, -50, -216



Spray viscosity at 20°C

DIN 4: 20-24 s **Potlife at 20°C** 1 h

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

2-3

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

2

Flash off at 20°C min

Flash off until matt after each spraycoat and before baking.

Film thickness µm

50-70

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IB(e)(840)839: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 839 g/litres.

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Drying at 20°C	8 h
Drying at 60°C	30 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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