

22-1250M

HS 2K Topcoat Variant with 929-61, -63, -64



A brand of BASF –
We create chemistry

- Application:** Mat direct gloss HS solid-colour topcoat
- Key Features:** High solids content; efficient; outstanding weathering resistance, yellowing resistance and hardness; very good curing; very good build
- Remarks:**
- Select hardener according to ambient temperature and size of object to be painted.
 - Also for use on plastics, without the need to add Glasurit 522-111 Softface Additive.
 - Do not mix with 522-M 0 and 522-MC 35 Mixing Clear or 22 VOC MC600.

		3:1:1			
	Mixing Ratio	100 % by volume	22-1250M		
	Hardener	33 % by volume	929-61, -63, -64		
	Reducer	33 % by volume	352-10, -30, -40		
	Spray viscosity at 20°C	DIN 4:	20-24 s	Potlife at 20°C	1 h

Application:		Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Flash off at 20°C	min	Flash off until matt after each spraycoat and before baking.	
Film thickness	µm	50-70	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)839: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 839 g/litres.

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Drying at 20°C	8 h
Drying at 60°C	30 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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