

22-PT 9050

22 Line black



A brand of BASF –
We create chemistry

Application: ProClass - 22 Line ready mixed color.
Key Features: Efficient topcoat - black.
Remarks: Select ProClass hardener and ProClass reducer according to ambient temperature and size of object to be painted.

2:1+10 %



Mixing Ratio

100 % by volume 22-PT 9050



Hardener

50 % by volume P-H-410, -H-430, -H-440
ProClass Topcoat hardener



Reducer

10 % by volume P-R-110, -R-120, -R-130
ProClass reducer



Spray viscosity at 20°C

DIN 4: 20-22 s **Potlife at 20°C** 2 h

Application:



**Compliant gravity-feed
spray gun**



HVLP spray gun

Application pressure bar

2

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

2

Flash off at 20°C min

approx. 5 minutes after each spray coat

Film thickness µm

50-70

Application Remark

½ + 1 spray coats can be applied to vertical surfaces (no flash-off between coats required)

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

22-PT 9050

22 Line black



A brand of BASF –
We create chemistry



Drying at 20°C 8 h
Drying at 60°C 30 min



Infrared (short wave) 8 min

Drying Remark Drying times can be influenced by the selection of hardener and application.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.