

### 22 Line Glasurit® HS 2K Topcoat VOC MC600



- Application:** Direct gloss HS solid-colour topcoat
- Properties:** High solids content; efficient; outstanding weathering resistance, yellowing resistance, hardness; very good curing; very good gloss and build
- Remarks:**
- Select reducers according to temperature and size of object.
  - Do not use mixing bases on their own, but always with 522-MC600 Mixing Clear (3:1)!**

	<b>Paint system</b>	<b>S 10</b>	
			<b>Spreading rate:</b> 475 m <sup>2</sup> /l at 1 µm
	<b>Mixing ratio</b>	<b>Weight in according to mixing formula.</b> 3 : 1 : 1 100% by vol. 22 Line VOC MC600	
	<b>Hardener</b>	33% by vol. 929-61, -63, -64	
	<b>Reducer</b>	33% by vol 352-30 / -10 / -40	
	<b>Spray viscosity DIN 4 at 20°C</b>	approx. 18 - 22 s	<b>Potlife at 20°C:</b> 2 h
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	2	<b>Film thickness:</b> 50-70 µm
		½ + 1 can be applied to vertical surfaces (no flash-off between coats required)	<b>Film thickness:</b> approx. 50 µm
	<b>Flash-off at 20°C</b>	approx. 5 minutes after each spray coat	
	<b>Drying at 20 °C</b>	8 hours	
	<b>Drying at 60 °C</b>	30 min.	
	<b>Infrared (short wave)</b>	8 min.	
	<b>Infrared (medium wave)</b>	10 - 15 min.	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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