

# 522-M0

Variant 522-78



A brand of BASF –  
We create chemistry

**Application:** Additive 522-78 to be used when 22 line, 22 VOC is applied by brush or roll.

**Key Features:** For brush and roller application, mix 22 line topcoats with 929-13 only. Other hardeners will thin the product too much. 522-78 improves the flow properties of 22 Line VOC topcoats and prevents aeration in the applied film.

**Remarks:** Only **partly** suitable when large areas are to be refinished as ready-for-use material dries very fast on the surface.

## Handling



Number of coats 2 - 3  
Film thickness 50 - 70 µm



<b>Mixing Ratio PreMix</b>	100 % by volume	522-M0
	100 % by volume	22-1250M



<b>Mixing Ratio</b>	100 % by volume	PreMix
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<b>Hardener</b>	25 % by volume	929-13
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<b>Reducer</b>		522-78 max. 5 % by volume
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<b>Spray viscosity at 20°C</b>	DIN 4:	<b>Potlife at 20°C</b>	1 h
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## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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**Drying at 20°C** 8 h

**Drying at 60°C** 30 min



**Infrared (short wave)** 8 min

**Infrared (medium wave)** 10-15 min

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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