

# 90-905




90 Line Basecoat Alusilber






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**Application:** Metallic basecoat/clearcoat finishing. Wet-on-wet process with Glasurit 923- Clear.  
**Remarks:**

- At rather high temperatures or when refinishing large surfaces, it is possible to replace 90-M4 by 90-M4 slow, while replacing 93-E3 Adjusting base by 93-E3 slow at the same time.

		<b>2:1</b>	
	<b>Mixing Ratio</b>	100 % by volume	90 Line (acc. to mixing formula)
	<b>Reducer</b>	50 % by volume	93-E 3, -E 3 slow <b>(stir IMMEDIATELY after having added adjusting base)</b> When using 90-M4 slow in the mixing formula, 93-E3 slow must also be used.
	<b>Spray viscosity at 20°C</b>	DIN 4: 18-24 s	<b>Potlife at 20°C</b>

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b> 2	2-3
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>	1.3-1.4	1.3
<b>Number of spray coats</b>	2-3	
<b>Flash off at 20°C</b>	<b>min</b>	Approx. 5 min. after each spraycoat.
<b>Film thickness</b>	<b>µm</b>	10-15

	<b>Drying at 20°C</b>	Flash off until mat after each spraycoat.
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**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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