










90 Line Glasurit® Basecoat mixed tinters



Application: Mixture of 90 Line mixed tinters without 90-M4 Waterborne Mixing Base (e. g. at colour TOY 8Y0). Please observe the mixing ratio on the label.
Mixture will keep for six months when stored in plastic containers or cans coated inside.

	Paint system	RATIO Aqua	
		Spreading rate: 130 m ² /l at 1 µm	
	Mixing ratio	70% by weight 90-M4* 30% by weight 90 Line mixed tinters (stir after addition of product)	
	Reducer	2 : 1 100% by vol. 90 Line (mixture of 90-M4 Waterborne Mixing Base / 90 Line mixed tinters)	
	Spray viscosity DIN 4 at 20°C	approx. 18-24 s	Potlife at 20°C:
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2 (spray to cover) + ½ to match the effect	Film thickness 10-15 µm
	Flash-off at 20°C	Approx. 5 min. after each spraycoat.	
	Intermediate drying Drying at 20°C Blow dry with Dry Jet	Flash off until mat after each spraycoat.	
	Sanding	Remove dust nibs by dry sanding; gently fade out applying mist coat afterwards.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

