

## Glasurit® Basecoat 90- Limited Edition 90- Magic Collection

# G / T











**Application:** 90 Line basecoat/clearcoat finishes that can only be reproduced with rarely used pigments. These rarely used pigments are not available as a mixing base for the mixing machine. The colours are only available as ready-mixed colours from the respective business partner.

**Properties:**

- Special-colour finishes that can only be reproduced with rarely used pigments.
- “Glasurit Magic Collection” colours to create special colour effects.

**Remarks:**

- Flash-off times can be reduced significantly by using appropriate air blow equipment.
- Flash-off time before application of 923- Clear: 2 - 3 min. (until surface is mat).

	<b>Paint system</b>	
	<b>Step 1</b>	Please search the colour database for the colour code to check whether a specific ground coat colour is required for “Step 1” to reproduce the desired colour.
	<b>Mixing ratio</b>	2 : 1 100% by vol. 90- , includes 11- Limited Edition, mixing clear 90-M4 and additional mixing bases, if required.
	<b>Reducer</b>	50% by vol. 93-E3 Adjusting Base <b>(stir IMMEDIATELY after having added adjusting base)</b>
	<b>Spray viscosity DIN 4 at 20°C</b>	approx. 18 – 24 s <b>Potlife at 20°C</b> Mixture will keep for one week when stored in plastic containers or cans coated inside.
	<b>Gravity cup Spraying pressure</b>	HVLP gun: 1.3 mm 2.0 – 3.0 bar / 0.7 bar at the nozzle Compliant gravity-feed gun 1.3 – 1.4 mm, 2.0 bar
	<b>Number of spraycoats</b>	Limited Edition: 2 + ½ Magic Collection: 2 <b>Film thickness:</b> 10-15 µm
	<b>Flash-off at 20°C</b>	Approx. 5 min. after each spraycoat.
	<b>Intermediate drying Drying at 20°C Blow dry with Dry Jet</b>	Flash off until mat after each spraycoat.
	<b>Sanding</b>	Remove dust nibs by dry sanding; gently fade out applying mist coat afterwards.

### Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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