

285-0

HS transparent sealer variant for plastics with sanding



A brand of BASF –
We create chemistry

Application:

Adhesion promoter (refinish and sign-writing), sealer (body filler patches, covering of sanding scratches)

Remarks:

- No addition for painting of GRP necessary.
- The product can also be applied to adjacent e-coated new parts, if necessary.
- The addition of 522-10 does not produce adhesion to unpaintable pure polypropylene (PP) and polyethylene (PE).

3:1:1

for plastics



Mixing Ratio

100 % by volume 285-0



Hardener

33 % by volume 929-56, -55



Reducer

33 % by volume 522-10



Spray viscosity at 20°C

DIN 4: 14-18 s **Potlife at 20°C** 1 h

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Film thickness	µm	40-60	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)525: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 525 g/litres.

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