

Glasurit® HS Transparent Sealer

G / F

- Application:** Adhesion promoter (refinish and sign-writing), sealer (body filler patches, covering of sanding scratches)
- Properties:** No sanding before topcoat or basecoat application; efficient use, safe application; no overspray visible in door rebate as filler is transparent
- Remarks:**
- If mixed with 522-10 Glasurit Plastic Additive, the product can be used on all coatable plastics that are commonly used in the automotive industry.
 - Clean with 352-50 in case of sign-writing.
 - 285-0 does not flow under the sign-writing film.
 - Select hardener and thinner according to ambient temperature and size of object to be painted.

	Application	Adhesion primer / Sealer	
	Paint system		
	Spreading rate	378 m ² /l at 1 µm	
	Mixing ratio	3 : 1 : 1 100% by vol.	285-0
	Hardener	33% by vol.	929-56, -55
	Reducer	33% by vol.	352-91, -50, -216 352-30, -10, -40
	Potlife at 20 °C	3 hours	
	Spray viscosity DIN 4 at 20°C	14-18 s	
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	1 - 2	
	Film thickness	20 – 30 µm	
	Flash-off at 20°C	15 - 20 min	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c II)(540)525: The EU limit value for this product (product category: IIB.C II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 525 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

