





285-49



HS Non-Sanding Filler, black variant with 523-15




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Application: Wet-on-wet surfacer for economical repairs.
Key Features: No add of 523-15 Racing Additive in 285- Primerfiller / Filler at temperatures > 25°C possible, due to too short potlife.

		3:1:1			
	Mixing Ratio	100 % by volume	285-49		
	Hardener	33 % by volume	929-56, -55		
	Reducer	33 % by volume	523-15		
	Spray viscosity at 20°C	DIN 4:	16-19 s	Potlife at 20°C	30 min

Application:		 Compliant gravity-feed spray gun	 HVLV spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats			½ + 1
Film thickness	µm		20-35

 **Drying at 20°C** 10 min
 If the recommended drying time is exceeded by more than 20 min, the panel has to be lightly scuff-sanded.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c II)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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