

# 285-49

HS Non-Sanding Filler, black variant for plastics



A brand of BASF –  
We create chemistry

**Application:**

Wet-on-wet surfacer for economical repairs.

**Remarks:**

- No addition for painting of GRP necessary.
- The product can also be applied to adjacent e-coated new parts, if necessary.
- The addition of 522-10 does not produce adhesion to unpaintable pure polypropylene (PP) and polyethylene (PE).

**3:1:1**

for plastics



**Mixing Ratio**

100 % by volume      285-49



**Hardener**

33 % by volume      929-56, -55



**Reducer**

33 % by volume      522-10



**Spray viscosity at 20°C**    DIN 4:    16-19 s    **Potlife at 20°C**    1 h

**Application:**



<b>Application pressure</b>	<b>bar</b>	2	2-3
<b>Nozzle pressure</b>	<b>bar</b>		0.7
<b>Nozzle size</b>		1.3-1.4	1.3

**Number of spray coats**      ½ + 1 (body filled area / entire surface)

<b>Flash off at 20°C</b>	<b>min</b>	15-20
<b>Film thickness</b>	<b>µm</b>	20-35

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c I)(540)535:** The EU limit value for this product ( product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 535 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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