

# 285-49

HS Non-Sanding Filler, black variant for plastics / sanding



A brand of BASF –  
We create chemistry

- Application:** Sanding surfacer for economical repairs.
- Remarks:**
- No addition for painting of GRP necessary.
  - The product can also be applied to adjacent e-coated new parts, if necessary.
  - The addition of 522-10 does not produce adhesion to unpaintable pure polypropylene (PP) and polyethylene (PE)

		<b>3:1:1</b>			
		for plastics			
	<b>Mixing Ratio</b>	100 % by volume	285-49		
	<b>Hardener</b>	33 % by volume	929-56, -55		
	<b>Reducer</b>	33 % by volume	522-10		
	<b>Spray viscosity at 20°C</b>	DIN 4:	16-19 s	<b>Potlife at 20°C</b>	1 h

Application:	Compliant gravity-feed spray gun	HVLP spray gun	
<b>Application pressure</b>	bar	2	2-3
<b>Nozzle pressure</b>	bar		0.7
<b>Nozzle size</b>		1.3-1.4	1.3
<b>Number of spray coats</b>			2
<b>Film thickness</b>	µm		40-60

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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