

285-888

Filler, grey variant High-build primer



A brand of BASF –
We create chemistry

Application:

Two-pack acrylic filler to be used as sanding filler or high-build primer.



Spreading rate 375 m²/l at 1 µm

4:1:1



Mixing Ratio 100 % by volume 285-888



Hardener 25 % by volume 929-88





Reducer 25 % by volume 352-88



Spray viscosity at 20°C DIN 4: 18-22 s **Potlife at 20°C** 1 h

Application:



		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.6-1.8	1.7-1.9
Number of spray coats		3 - 4	
Film thickness	µm	max. 150 µm	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Drying at 20°C 8 h

Drying at 60°C 40 min



Infrared (short wave) 8 min

Infrared (medium wave) 10-15 min



Sanding manual, wet

P800



Orbital sanding, dry

P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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