

Glasurit® UV Primer filler grey aerosol can

G / PF

Application: Primer filler

Properties:









Suitable for steel, galvanized steel, aluminium and plastics.

If plastic parts are primed with 934-10 Glasurit 1K Plastic Adhesion Primer, the product can be used on all coatable plastics that are commonly used in the automotive industry.

Good corrosion resistance, excellent topcoat holdout.

Remarks:

- Film builds rapidly with this product, do not spray hiding.
- Do not apply more than two coats.
- Do not apply in direct sunlight.

	Mixing ratio	Material is ready for use.			
	Shaking	Shake vigorously for 1 - 2 min. before use.			
	Note	Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.			
	Number of spraycoats	Primer surfacer for metal: ½ + 1	Film thickness: max. 120 µm	Primer surfacer for plastic: ½ + 1	Film thickness: max. 80 µm
	Flash-off at 20°C	20 s between spray coats If higher film builds are necessary, a second layer 151-170 AE can be applied with intermediate sanding after having dried the first layer. 151-170 AE appears transparent and should not be applied to achieve hiding power. With higher film builds a longer intermediate flash-off and a flash-off before drying is recommended.			
	UV drying (UV-A > 6 mW/cm²)	5 min. By using LED lamps, the drying time can be reduced due to their higher intensity in the decisive wavelength range. This must be checked individually.			
	Sanding: wet	P800			
	Sanding: orbital sander	P400 - P500			

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)655: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 655 g/litres.

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