

# 151-190

UV Primer filler, dark grey, Variant for Plastics



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**Application:** Primer filler for coatable plastics.

**Key Features:** If plastic parts are primed with 934-10 Glasurit 1K Plastic Adhesion Primer, the product can be used on all coatable plastics that are commonly used in the automotive industry.



## Paint System

The material is ready for use.

## Handling



Material should not be stirred.  
Shake vigorously for 2 min. before each use.



Do not apply in direct sunlight.  
Do not expose to sunlight in storage



**Spray viscosity at 20°C**    DIN 4:    18-20 s

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c II)(540)540:** The EU limit value for this product ( product category: IIB.C II ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 540 g/litres.

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<b>Application:</b>	<b>Compliant gravity-feed spray gun</b>	<b>HVLP spray gun</b>
<b>Application pressure</b>	2 bar	
<b>Nozzle pressure</b>		0.7 bar
<b>Nozzle size</b>	1.1-1.2	1.2 mm
<b>Number of spray coats</b>	½ + 1 151-190 appears transparent and should not be sprayed to cover.	
<b>Flash off at 20°C</b>	20 s between the first and the second coat.	
<b>Film thickness</b>	max. 80	



**UV Curing**

5 min (UV-A > 6 mW/ cm<sup>2</sup>)

By using LED lamps, the curing time can be reduced to 1 minute due to the higher intensity of the wavelength. This depends on the lamp manufacturer and must be checked individually. For more details, please check the UV lamp list.



**Sanding manual, dry**

P800



**Orbital sanding, dry**

P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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