

285-230

Primer Filler Pro, white variant Wet-on-Wet Filler for plastics



A brand of BASF –
We create chemistry

Application: Wet-on-wet filler

4:1:1



Mixing Ratio

100 % by volume

285-230



Hardener

25 % by volume

929-58



Reducer

25 % by volume

522-10



Spray viscosity at 20°C

DIN 4:

15-20 s

Potlife at 20°C

90 min

Application:



**Compliant gravity-feed
spray gun**



HVLP spray gun

Application pressure **bar**

2

2-3

Nozzle pressure **bar**

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

$\frac{1}{2} + 1 = \frac{1}{2} \times \text{putty area} / 1 \times \text{whole area}$

Flash off at 20°C **min**

25-30

Film thickness **µm**

30-40

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c I)(540)539: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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