

# 285-505

HS Primer Filler, grey variant with 522-55



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<b>Application:</b>	Efficient HS primer filler with excellent wet and dry sanding properties.
<b>Key Features:</b>	Shorter drying time at room temperature. Improved surface drying and curing.
<b>Remarks:</b>	Use 522-55 Glasurit Air-Drying Primer Filler Additive only at room temperature >20°C. 522-55 will reduce the potlife. Ambient temperature and film build can greatly affect the drying behaviour.

	<b>4:1:1</b>				
	<b>Mixing Ratio</b>	100 % by volume	285-505		
	<b>Hardener</b>	25 % by volume	929-55		
	<b>Reducer</b>	25 % by volume	522-55		
	<b>Spray viscosity at 20°C</b>	DIN 4:	16-18 s	<b>Potlife at 20°C</b>	30 min

<b>Application:</b>		<b>Compliant gravity-feed spray gun</b>	<b>HVLP spray gun</b>
<b>Application pressure</b>	<b>bar</b>	2	2-3
<b>Nozzle pressure</b>	<b>bar</b>		0.7
<b>Nozzle size</b>		1.6-1.8	1.7-1.9
<b>Number of spray coats</b>		2 Flash-off between spraycoats until mat, no flash-off before drying.	
<b>Film thickness</b>	<b>µm</b>	50-70	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I )in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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