

285-655

HS Primer Filler, white variant with 522-55



A brand of BASF –
We create chemistry

- Application:** Efficient HS primer filler with excellent wet and dry sanding properties
- Key Features:**
- Shorter drying time at room temperature.
 - Improved surface drying and curing.
- Remarks:** Use 522-55 Glasurit Air-Drying Primer Filler Additive only at room temperature >20°C. 522-55 will reduce the potlife.
Ambient temperature and film build can greatly affect the drying behaviour.

4:1:1



Mixing Ratio

100 % by volume 285-655



Hardener

25 % by volume 929-55



Reducer

25 % by volume 522-55



Spray viscosity at 20°C

DIN 4: 16-18 s **Potlife at 20°C** 30 min

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure **bar**

2

2-3

Nozzle pressure **bar**

0.7

Nozzle size

1.6-1.8

1.7-1.9

Number of spray coats

2

Flash off at 20°C **min**

Flash-off between spraycoats until mat, no flash-off before drying.

Film thickness **µm**

50-70

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c II)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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