

801-72

EP Primer Filler grey variant Adhesion primer



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Application: Adhesion promoter.



Spreading rate 425 m²/l at 1 µm

4:1:1



Mixing Ratio 100 % by volume 801-72



Hardener 25 % by volume 965-60





Reducer 25 % by volume 352-30, -40, -91, -216



Spray viscosity at 20°C DIN 4: 18-20 s **Potlife at 20°C** 8 h

Application:



		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2-3
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats			1
Flash off at 20°C	min		10-20
Film thickness	µm		15-20

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)459: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 459 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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