









Glasurit® 2K Plastic Primer Filler

G / PF

- Application:** Primer and primer filler for the economical repair of all paintable plastics on cars
- Properties:** Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in three stage systems and also as a primer filler under Glasurit topcoat systems
- Remarks:**
- 30 minutes of forced drying at 60°C are necessary when the product is used as a sanding filler.

		Primer Filler	Primer
	Paint system	S 3	S 3a
		Spreading rate:	
	Mixing ratio	4 : 1 : 1 100% by vol. 934-70	
	Hardener	25% by vol. 929-56	
	Reducer	25% by vol. 352-50 /-91 352-30, -40	
	Spray viscosity DIN 4 at 20°C	17-19 s	Potlife at 20°C 3.5 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	½ + 1 coat	1 coat
	Film thickness	30 - 40 µm	ca. 20 µm
	Flash-off at 20°C	20 min.	20 min.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c II)(540)539: The EU limit value for this product (product category: IIB.C II) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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