

923-335

Variant 522-345



A brand of BASF –
We create chemistry



Mixing Ratio PreMix

100 % by volume 923-335
50 % by volume 522-345

Example mix:

522-345 should be mixed as per published formula or can be added manually to 923-335, up to a maximum of 50% by volume concentration, to achieve the desired finish. Do not strain after mixing.

2:1+10 %



Mixing Ratio

100 % by volume PreMix



Hardener

50 % by volume 929-33



Reducer

10 % by volume 352-91



Spray viscosity at 20°C

DIN 4: 16-18 s **Potlife at 20°C** 6 h

Application:



Compliant gravity-feed
spray gun



HVLP spray gun

Application pressure bar

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

2

Flash off at 20°C min

Flash off until mat after each spraycoat and before baking.

Film thickness µm

approx. 50 µm

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)839: The EU limit value for this product (product category: IIB.d) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 839 g/litres.

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Drying at 20°C 10 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Infrared (medium wave) 10-15 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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