

Glasurit® HS Multi Clear VOC



- Application:** HS clear for 90 Line basecoat / clear coat systems.
- Properties:** High solids content, safe to spray, excellent flow and good levelling, outstanding appearance for high-quality automotive finishes. The product stands out for fast drying, excellent surface hardness, polishing behaviour and tape resistance.
- Remarks:**
- Select hardener and reducer according to ambient temperature and size of object to be painted.

	Paint system	S 10	
			Spreading rate: 330 m ² /l at 1 µm
	Mixing ratio	2 : 1 + 10% 100% by vol. 923-335	
	Hardener	50% by vol. 929-33/-31/-34	
	Reducer	10% by vol. 352-91/-216	
	Spray viscosity DIN 4 at 20°C	20 - 22 s	Potlife at 20°C: 2 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2	Film thickness: 40 - 60 µm
		½ + 1 can be applied to vertical surfaces (no flash-off between coats required)	Film thickness: approx. 50 µm
	Flash-off at 20°C	3 minutes <u>between</u> spraycoats	
	Drying at 20 °C	10 hours	
	Drying at 60 °C	30 min.	
	Infrared (short wave)	8 min.	
	Infrared (medium wave)	10 - 15 min.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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