

# 923-610E Eco Balance

Variant 523-15E







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## Application:

Drying accelerator for Glasurit standard clears.

## Key Features:

- Reduction of drying times
- Improves surface drying and curing performance as well as tape resistance

	3:1:1			
 <b>Mixing Ratio</b>	100 % by volume	923-610E Eco Balance		
 <b>Hardener</b>	33 % by volume	929-61E, -63		
 <b>Reducer</b>	33 % by volume	523-15E		
 <b>Spray viscosity at 20°C</b>	DIN 4:	18-21 s	<b>Potlife at 20°C</b>	30 min

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	bar	2
<b>Nozzle pressure</b>	bar	0.7
<b>Nozzle size</b>		1.3-1.4
<b>Number of spray coats</b>		½ + 1
<b>Film thickness</b>	µm	40-60

 <b>Drying at 20°C</b>	3-4 h
<b>Drying at 40°C</b>	30 min
<b>Drying at 60°C</b>	10-15 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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