

### Glasurit® HS clear coat superior gloss



- Application:** HS clearcoat for 90 Line basecoats.  
For high-quality repair jobs on single panels up to the complete car.
- Properties:** Clearcoat with perfect flow, premium gloss and brilliance for high-quality automotive finishes.
- Remarks:**
- Alternatively use 929-61, 929-63, 929-64 hardener.
  - Select hardener and reducer according to ambient temperature and size of object to be painted.
  - 523-15 Glasurit Racing Additive can reduce drying times.

	<b>Paint system</b>		
	<b>Mixing ratio</b>	<b>3 : 1 : 1</b> 100 % by vol. 923-631	
	<b>Hardener</b>	33 % by vol. 929-68, -61, -63, -64	
	<b>Reducer</b>	33 % by vol. 352-10, -30, -40	
	<b>Spray viscosity DIN 4 at 20°C</b>	18 - 22 s	<b>Potlife at 20°C</b> 2 h
	<b>Gravity cup Spraying pressure</b>	Compliant gravity-feed spray gun: 1.3 - 1.4 mm 2.0 bar	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle
	<b>Number of spraycoats</b>	2  alternatively: 1 ½ without intermediate flash off	<b>Film thickness</b> 40 - 60 µm
	<b>Flash-off at 20°C</b>	app. 3 min. intermediate flash off between the application of two spraycoats	
	<b>Drying at 60 °C</b>	30 min. at panel temperature	
	<b>Infrared (short wave)</b>	10 min.	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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