












Glasurit® Clear VOC



Application: Polyurethane clear for basecoat/clearcoat systems
Properties: Clear with a high solids content; suitable for use in all vehicle refinishing processes.
Remarks: Use Glasurit 929-666 Hardener VOC.

	Paint system		
			Spreading rate: 311 m ² /l at 1 µm
	Mixing ratio	2 : 1 200% by vol. 923-666	
	Hardener	100% by vol. 929-666	
	Reducer		
	Spray viscosity DIN 4 at 20°C	20 - 22 s	Potlife at 20°C: 2 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2 ½ + 1 spraycoat can be applied to vertical surfaces (no flash-off between coats required)	Film thickness: 40-60 µm Film thickness: approx. 50 µm
	Flash-off at 20°C	3 minutes <u>between</u> spraycoats	
	Drying at 20 °C	10 hours	
	Drying at 60 °C	30 min.	
	Infrared (short wave)	8 min.	
	Infrared (medium wave)	10 - 15 min.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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