





A-T-20



Eco Balance 22 Line mixing clear



A brand of BASF –
We create chemistry

- Application:** AraClass - Eco Balance 22 Line mixing clear.
- Key Features:** Eco effectiveness topcoat - universal.
For a full range of solid colors.
- Remarks:** Select AraClass hardener and AraClass reducer according to ambient temperature and size of object to be painted.
Do not use mixing bases on their own, but always with Eco Balance 22 Line mixing clear A-T-20.

		3:1:1			
	Mixing Ratio	100 % by volume	A-T-20	(according to mixing formula)	
	Hardener	33 % by volume	A-H-410, -H-430, -H-440	Eco Balance top coat hardener	
	Reducer	33 % by volume	A-R-110, -R-120, -R-130	Eco Balance reducer	
	Spray viscosity at 20°C	DIN 4:	18-22 s	Potlife at 20°C	2 h

Application:	 Compliant gravity-feed spray gun	 HVLV spray gun
Application pressure	bar 2	2
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Flash off at 20°C	min	approx. 5 minutes after each spray coat
Film thickness	µm	50-70
Application Remark	Alternatively: 1 ½ spray coats (no flash-off between coats required).	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20 °C 8 h
Drying at 60 °C 30 min



Infrared (short wave) 8 min

Drying Remark Drying times can be influenced by the selection of hardener, reducer and application.



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