




# C-C-20



Clear coat, premixed



A brand of BASF –  
We create chemistry

**Application:** For applications ranging from repair of individual panels to overall resprays.

		<b>4:1</b>		
	<b>Mixing Ratio</b>	100 % by volume	C-C-20	
	<b>Hardener</b>	25 % by volume	C-H-400	
	<b>Spray viscosity at 20°C</b>	DIN 4: 20-24 s	<b>Potlife at 20°C</b>	2 h

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b> 2	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>	1.3-1.4	1.3
<b>Number of spray coats</b>	2	
<b>Flash off at 20°C</b>	<b>min</b> 3 min intermediate flash off between the spraycoats	
<b>Film thickness</b>	<b>µm</b> 40-60	
<b>Application Remark</b>	On vertical surfaces, apply one thin and one full spraycoat without intermediate flash-off (film thickness of approx. 50 µm).	

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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**Drying at 20 °C** 10 h

**Drying at 60 °C** 30 min



**Infrared (short wave)** 8 min

**Drying Remark** For combi-booths, take additional heating rate into account until panel temperature has been reached.

**Remark** Finishing operations after specified drying times and cooling.

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