

P-C-30

Variant with P-A-920 Speed Additive



A brand of BASF –
We create chemistry

Application: P-C-30 Clear coat, high gloss with P-A-920 Speed additive

Key Features: • Reduction of drying times

2:1+10%



Mixing Ratio

100 % by volume

P-C-30



Hardener

50 % by volume

P-H-410, -H-430
ProClass Topcoat hardener



Reducer

10 % by volume

P-A-920
ProClass Speed additive



Spray viscosity at 20°C

DIN 4:

19-22 s

Potlife at 20°C

60 min

Application:



**Compliant gravity-feed
spray gun**



HVLP spray gun

Application pressure bar

2

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

1 ½ spray coats (no flash off between coats required).

Flash off at 20°C min

No flash-off before oven drying.

Film thickness µm

40-60

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Drying at 20 °C 4 h
Drying at 60 °C 20 min



Infrared (short wave) 6 min

Remark

Finishing operations after specified drying times and cooling.

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