

# P-C-92

Clear coat, mat








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**Application:** ProClass - Clear coat especially for 90 Line basecoat.

**Key Features:** Efficient clear coat - mat.  
For repair of mat OEM finishes.

**Remarks:** Mix with P-C-94 Clear coat, silk mat In order to achieve desired gloss level.

		<b>2:1</b>			
	<b>Mixing Ratio</b>	100 % by volume	P-C-92		
	<b>Hardener</b>	50 % by volume	P-H-490 ProClass Topcoat hardener, mat		
	<b>Spray viscosity at 20°C</b>	DIN 4:	18-22 s	<b>Potlife at 20°C</b>	2 h

Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b>	2	2
<b>Nozzle pressure</b>	<b>bar</b>		0.7
<b>Nozzle size</b>		1.3-1.4	1.3
<b>Number of spray coats</b>		2	
<b>Flash off at 20°C</b>	<b>min</b>	Flash off until mat after each spraycoat and before baking. After the first spraycoat, allow to flash off for 10 - 15 min, after the second spraycoat for 15 - 20 min. Do not flash off for more than 25 min after each spraycoat.	
<b>Film thickness</b>	<b>µm</b>	40-50	

**Safety advice:**

The products are suitable for professional use only.  
It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(e)(840)700:** The EU limit value for this product ( product category: IIB.e ) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 700 g/litres.

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**Drying at 20 °C** 8 h  
**Drying at 60 °C** 30 min



**Infrared (short wave)** 8 min

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