





# P-T-20



22 Line mixing clear



A brand of BASF –  
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<b>Application:</b>	ProClass - 22 Line mixing clear.
<b>Key Features:</b>	Efficient topcoat - universal. For a wide range of solid colors.
<b>Remarks:</b>	Select ProClass hardener and ProClass reducer according to ambient temperature and size of object to be painted. Do not use mixing bases on their own, but always with ProClass - 22 Line mixing clear P-T-20.

		<b>2:1+10 %</b>			
	<b>Mixing Ratio</b>	100 % by volume	P-T-20	(according to mixing formula)	
	<b>Hardener</b>	50 % by volume	P-H-410, -H-430, -H-440	ProClass Topcoat hardener	
	<b>Reducer</b>	10 % by volume	P-R-110, -R-120, -R-130	ProClass reducer	
	<b>Spray viscosity at 20°C</b>	DIN 4:	20-22 s	<b>Potlife at 20°C</b>	2 h

<b>Application:</b>	 <b>Compliant gravity-feed spray gun</b>	 <b>HVLP spray gun</b>	
<b>Application pressure</b>	<b>bar</b>	2	2
<b>Nozzle pressure</b>	<b>bar</b>		0.7
<b>Nozzle size</b>		1.3-1.4	1.3
<b>Number of spray coats</b>			2
<b>Flash off at 20°C</b>	<b>min</b>	approx. 5 minutes after each spray coat	
<b>Film thickness</b>	<b>µm</b>	50-70	
<b>Application Remark</b>	½ + 1 spray coats can be applied to vertical surfaces (no flash-off between coats required)		

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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**Drying at 20 °C** 8 h  
**Drying at 60 °C** 30 min



**Infrared (short wave)** 8 min

**Drying Remark** Drying times can be influenced by the selection of hardener and application.

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