

Glasurit® UP-Spray Filler grey

G / BF

- Application:** Fine body filler applied by spraying
- Properties:** High build, very safe to spray, can be sprayed in thick coats
- Remarks:**
- Shelf life: 8 months (at 20°C)
 - Do not wet sand 1006-26
 - Prime sand-throughs and bare metal with Glasurit 2K SF Primer 285-26
 - Do not apply on etch primer filler/wash primer (e.g. 283-150) or on substrates pre-treated with acid
 - Store in a cool place

	Paint system	S 1	
	Mixing ratio	1.4 kg 1006-26	
	Hardener	50 cc 948-22 75 cc 948-22 below 15°C	
	Reducer	max. 4% 352-10, -50, if required	
	Spray viscosity DIN 4 at 20°C	as supplied	Potlife at 20°C: 25 – 30 min.
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 2.5 – 3.0 mm 2.5 – 3.0 bar	
	Number of spraycoats	3 – 5	Film thickness: 200 – 300 µm
		If a film thickness of > 300 µm is required, a second spray body filler layer can be applied without intermediate sanding after having dried the first layer.	
	Drying at 20 °C	3 – 4 h	
	Drying at 60 °C	30 min.	
	Infrared (short wave)	10 min.	
	Infrared (medium wave)	15 – 20 min.	
	Sanding: orbital sander	P150 pre-sanding 581-90 Guide Coat P240 fine sanding	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(b)(250)249: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 249 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

