

839-20K

Multi purpose body filler



A brand of BASF –
We create chemistry

- Application:** Coarse and fine body filler.
- Key Features:** High solids content; universally suitable for use on steel sheet, galvanised steel and aluminium; fast drying, easy to sand, good adhesion.
- Remarks:**
- Mix body filler and red hardener paste well before use (homogeneous colour, no marble effect).
 - Do not exceed 3% of hardener.
 - Excess peroxide will cause discoloration in the finish.



Mixing Ratio

100 % by weight

839-20K
(cartridge)



Hardener

3 % by weight

948-52
(depending on hardener cartridge)



Spray viscosity at 20°C

DIN 4:

Potlife at 20°C

5 min



Drying at 20°C

20-30 min



Infrared (short wave)

4 min

Infrared (medium wave)

5-10 min



Orbital sanding, dry

P80/150
581-90 Guide Coat
P240 body-filled area and old paintwork

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 180 g/litres.

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