








### Glasurit® Multi Purpose Body Filler

# G / BF

- Application:** Coarse and fine body filler
- Properties:** High solids content; universally suitable for use on steel sheet, galvanised steel, aluminium; fast drying, easy to sand, good adhesion
- Remarks:**
- Mix body filler and red hardener paste well before use (homogeneous colour, no marble effect).
  - Do not exceed 3% of hardener.
  - Excess peroxide will cause discoloration in the finish.

|   | Application                                     | 839-20 Coarse and fine body filler                                      | 829-20K Coarse and fine body filler                                     |
|---|---|---|---|
|    | Paint system                                    | RATIO Aqua, RATIO HS  |   |
|    | Mixing ratio                                    | 100% by weight 839-20 (can)   | 100% by weight 839-20K (cartridge)                                      |
|    | Hardener  | 2-3% by weight 948-36   | 3% by weight 948-52 (depending on hardener cartridge)                   |
|  | Reducer   |   |   |
|   | Potlife at 20 °C                                | 4 - 5 min.  | 4 - 5 min.  |
|  | Drying at 20 °C<br>Drying at 60 °C              | 20 - 30 min.  | 20 - 30 min.  |
|  | Infrared (short wave)<br>Infrared (medium wave) | 4 min.<br>5 - 10 min.   | 4 min.<br>5 - 10 min.   |
|  | Sanding: orbital sander                         | P80/150<br>581-90 Guide Coat<br>P240 body-filled area and old paintwork | P80/150<br>581-90 Guide Coat<br>P240 body-filled area and old paintwork |

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(b)(250)180:** The EU limit value for this product ( product category: IIB.b ) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 180 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

