

Glasurit® Multi Brushing Body Filler

G / BF

Application: Coarse and fine body filler applied by brushing
Modelling of profiles and contours
May also be used as fast polyester spray filler
Universally applicable for use on steel, galvanised steel and aluminium without primer

Properties: High solids content, fast drying, easy to sand

- Remarks:**
- Mix body filler and red hardener paste well before use (homogeneous colour, no marble effect).
 - Mix in plastic cup, apply with flat brush.
 - Clean with 352-10, -50 after use.
 - Do not apply more than 400 microns per coat; do not add more than 3% of hardener. Excess peroxide will cause discoloration in the finish.
 - On poorly cured old paintwork and e-coated OEM parts, sand large area around damaged spots down to the bare metal. Apply body filler to bare metal only.
 - Do not use brushing body filler on acid-treated surfaces or on surfaces primed with acid-catalysed products (etch primers).

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 180 g/litres.

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	Application	Brushing process	Spraying process
	Paint system		
	Mixing ratio	100% 839-85	100 % 839-85
	Hardener	2-3 % 948-36	2-3 % 948-36
	Reducer	max. 4% 352-10, -50, if required	max. 4% 352-10, -50
	Potlife at 20 °C	5 min.	5 min.
	Brushing	2-3 times	
	Gravity cup Spraying pressure		2 - 3 mm 2-3 bar (30-45 p.s.i.)
	Drying at 20 °C Drying at 60 °C	30 min.	30 min.
	Infrared (short wave) Infrared (medium wave)	5 – 7 min. 10 – 15 min.	5 – 7 min. 10 – 15 min.
	Sanding: orbital sander	P80 581-90 Guide Coat P150 / P240	P80 581-90 Guide Coat P150 / P240

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