

Glasurit® Tri-coat Additive



Application: Additive for 3step colours used in 90 Line mixing formulas to produce translucent effects.

	Paint system	
	Mixing ratio	90 Line Metallics/Solids (acc. to mixing formula) 100% by vol. 90- (mixingformula incl. 90- M5)
	Reducer	50% by vol. 93-E3 or 93-E3 slow Adjusting Base (stir IMMEDIATELY after having added adjusting base)
	Spray viscosity DIN 4 at 20°C	18 –24 s
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 bar 0.7 bar at the nozzle Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2 + ½ to match effect Film thickness: 10 - 15 µm
	Flash-off at 20°C	approx. 5 minutes after each spraycoat
	Intermediate drying Drying at 20°C Blow dry with Dry Jet	Flash off until mat after each spraycoat.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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