

Glasurit® plastic additive



- Application:** Additive which makes Glasurit Non-Sanding-Filler suitable for direct application to all paintable plastic substrates normally used in the automotive industry.
- Properties:** good miscibility
- Remarks:**
- No addition for painting of GRP necessary
 - The product can also be applied to adjacent e-coated new parts, if necessary.
 - The addition of 522-10 does not produce adhesion to unpaintable pure polypropylene (PP) and polyethylene (PE)

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| | Paint system | S 3 | |
| | Mixing ratio | 3 : 1 : 1 100% by vol. | 285-31, -38, -49, -95, -0 |
| | Hardener | 33% by vol. | 929-56, -55 |
| | Reducer | 33% by vol. | 522-10 |
| | Spray viscosity DIN 4 at 20°C | 14 – 20 s | Potlife at 20°C 1 – 2 hours |
| | Gravity cup Spraying pressure | HVLP-gravity-feed spray gun: 1,3 mm 2,0 – 3,0 bar / 0,7 bar at the nozzle | Compliant gravity-feed spray gun: 1,3 – 1,4 mm 2,0 bar |
| | Number of spraycoats | ½ + 1 (body filled area / entire surface) Film thickness: 20 – 35 µm | 2 Film thickness: 40 – 60 µm |
| | Flash-off at 20°C | 15 – 20 min. | - |
| | Drying at 60 °C | - | 25 Min. |
| | Sanding: manual | - | P500 - P800 |
| | Sanding: orbital sander | - | P400 - P500 |

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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