

Glasurit® HS Flexible Matting agent



Application: HS matting agent for 22 Line VOC Topcoat, 22 VOC MC600 and 923- clears

Properties: Easy to mix

- Remarks:**
- Also for use on plastics, without addition of 522-111 Glasurit Soffface Additive
 - Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
 - 522-322 must not be used in mixing shelves.

Stir immediately after adding Glasurit® 522-322 HS Matting Agent!

	Application	22 Line VOC Topcoats, 22 VOC MC600	923-Clears
	Paint system		
	Step 1: Mixing ratio	<p>semi-gloss 100% by weight 22 Line VOC 25% by weight 522-322</p> <p>satin gloss 100% by weight 22 Line VOC 35% by weight 522-322</p> <p>silky matt 100% by weight 22 Line VOC 45% by weight 522-322</p>	<p>semi-gloss 100% by weight 923- 25% by weight 522-322</p> <p>satin gloss 100% by weight 923- 50% by weight 522-322</p> <p>silky matt 100% by weight 923- 70% by weight 522-322</p>
	Step 2: Mixing ratio	3 : 1 : 1 100% by vol. 22 VOC MC600	2 : 1 + 10% 100% by vol. 22 Line VOC, 923-
	Hardener	33% by vol. 929-61, -63, -64	50% by vol. 929-31/-33
	Reducer	33% by vol. 352-10, -30, -40	10% by vol. 352-50/-91/-216
	Spray viscosity DIN 4 at 20°C	20 - 22 s	Potlife at 20°C: 2 - 3 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2	Film thickness: approx. 50-70 µm
	Drying at 20 °C	8 hours	6 hours
	Drying at 60 °C	30 min.	20 min
	Infrared (short wave)	8 min.	
	Infrared (medium wave)	10 - 15 min.	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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