










Glasurit® Texture additive Fine



Application: Texturing, elastifying and matting agent to be used, for example, when FORD bumpers are to be refinished. For use on hard plastics the product can be mixed 1:1 with 22 Line VOC, 22 VOC MC600 Topcoat or 2:1 with 923- clears.

- Remarks:**
- Do not strain the material.
 - 522-345 must not be used in mixing shelves.

	Paint system	22 Line VOC, 22 VOC MC600 Topcoats / 923- Clears	
	Step 1: Mixing ratio	Weight in according to mixing formula or 100% by vol. 22 VOC, 22 VOC MC600 100% by vol. 923- 100% by vol. 522-345 50% by vol. 522-345	
	Step 2: Mixing ratio	3 : 1 : 1 100% by vol. 22 Line VOC MC600 / 923- : 522-345	2:1 + 10% 100% by vol. 22 Line VOC / 923- : 522-345
	Hardener	33% by vol. 929-61, -63, -64	50% by vol. 929-31, -33
	Reducer	33% by vol. 352-10, -30, -40	10% by vol. 352-50, -91
	Spray viscosity DIN 4 at 20°C	16-18 seconds	Potlife at 20°C: 6 hours (with 929-33, -63) 4 hours (with 929-31, -61)
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	2	Film thickness 50 – 70 µm
	Drying at 20 °C Drying at 60 °C	929-33, -63: 10 hours 30 min.	929-31, -61: 6 hours 20 min.
	Infrared (short wave) Infrared (medium wave)	8 min. 10 -15 min.	

Safety advice:
The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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